

PLUS SCHNELLFEST

CRYSTAL CLEAR FAST DUAL-COMPONENT EPOXY ADHESIVE

UHU



PRODUCT DESCRIPTION

Crystal clear fast dual-component epoxy adhesive. Water resistant, quick, very strong.

FIELD OF APPLICATION

Suitable for fast, strong and invisible repair of many materials, such as pottery, porcelain, glass, leather, wood, stone, metal, ceramics. Both with themselves and in combination. Not suitable for Polyethylene (PE), polypropylene (PP), PTFE and silicone rubber.

PROPERTIES

- Fast
- Crystal clear
- Super-strong
- Universal, suitable for many materials
- Resistant to temperatures between -20°C and +70°C
- Filling
- Water resistant
- Chemical resistant
- Paintable

PREPARATION

Working conditions: Only apply at temperatures between +5°C and +35°C. Product cures by mixing the resin and hardener.

Personal safety: Preferably wear gloves.

Surface requirements: The surface must be dry, clean and free of dust and grease.

Preliminary surface treatment: Degrease parts to be bonded with acetone. Roughen smooth surfaces (sandpaper).

Tools: Mix and apply with the spatula. Clean tools immediately after use with

warm water and soap.

APPLICATION

Mixture ratio: 1:1 (by volume)

Coverage: 1 ml = approx 1 cm² at a film thickness of 1 mm

16 - 50 mm	16 - 63 mm	40 - 90 mm	50 - 160 mm
100 ml	250 ml	500 ml	1000 ml

Directions for use:

Press out an equal amount of both components onto the enclosed mixing tray. Mix these two equal parts well with a spatula until a mixture is obtained with a homogeneous colour. Apply the mixture, which at room temperature (+20°C) remains toolable for about 5 minutes, as a thin layer on one of the two materials. Assemble the material and keep it in place for 20 minutes. Be careful not to move the parts before the adhesive has cured. Resin and hardener must not come into contact with each other unless for usage.

Potlife: 5 minutes

Stains/residue: Remove wet stains immediately with warm water and soap. Cured adhesive residue can only be removed mechanically.

Advice: Some types of synthetics can not be joined such as polyethylene and polypropylene. This can be tested by holding a glowing copper wire against the synthetics. Does it smell of wax? Then you can not bond it.

Use a piece of adhesive tape in order to keep the parts in place while the adhesive is curing.

Points of attention: Close well after use. For optimum performance it is important to create a larger amount of adhesive and mix it very well. Curing time depends on the temperature. Adhesive does not cure below +5°C.

Ø	32	40	50	63	75	90	110	125	160
#	700	500	300	200	140	100	70	55	35

CURE TIMES

Dry/Cure time: approx. 5 minutes

Full bond strength: Full bond strength after approx. 12 hours

Ø	32	40	50	63	75	90	110	125	160
#	700	500	300	200	140	100	70	55	35

* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

TECHNICAL PROPERTIES

Moisture resistance: Good

Water resistance: Good

Temperature resistance: -40°C - +100°C

UV resistance: Very good

Chemicals resistance: Very good

Paintability: Good

Filling capacity: Very good

TECHNICAL SPECIFICATIONS

Appearance: Opaque liquid

Note: This information is the result of carefully executed tests. This Technical Data Sheet has been prepared to the best of our knowledge to provide you with advice when gluing. We cannot be held responsible for the results or any damage suffered, as the variety of factors involved (type and combination of materials and working method) are beyond our control. Users have to carry out their own checks and trials. Liability can only be accepted for the consistently high quality of our product.

Chemical base: Binder: Epoxy Resin; Hardener: Polymer

Bonding technique: 1-sided application

Colour: Crystal Clear

Consistency: Medium viscosity

Viscosity: approx. 22.500 mPa.s., Liquid

Solid contents: approx. 100 %

Density: approx. B: 1.18; H: 1.14 g/cm³

Tensile strength: approx. 1000 N/cm²

Shear strength: approx. 1900 N/cm²

STORAGE CONDITIONS

Store in tightly closed packaging in a dry, cool and frost-free place.